

**PixClear™-PM** in Propylene Glycol Monomethyl Ether Acetate (PGMEA) at 50 wt% nanocrystal loading

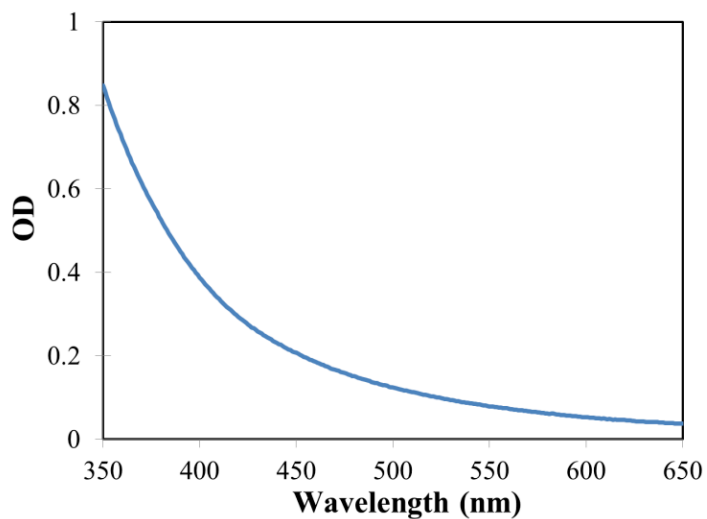
PixClear™-PM is a zirconia nanocrystal dispersion that is compatible with various acrylic monomers and polymers. It is functionalized to improve dispersion in acrylic monomers and polymers and to crosslink when cured.

SPECIFICATIONS	
<b>Nanocrystal Composition</b>	ZrO <sub>2</sub>
<b>Solvent</b>	Propylene Glycol Methyl Ether Acetate
<b>Typical Particle Size, Inorganic Core</b>	4-6 nm (TEM)
<b>Particle Size, including organic capping and solvent shell</b>	7-10 nm (mean diameter by volume, from DLS)
<b>D(99.99) by volume</b>	< 30 nm
<b>% Solids (wt%)</b>	50.0±1.0
<b>% Inorganics (wt%)</b>	43.0±2.0
<b>Filter</b>	200 nm PTFE
<b>Optical Density (UV-Vis, 1 cm path length)</b>	< 0.8 @ 400 nm < 1.4 @ 350 nm
<b>Shelf life</b>	Minimum 3 months at 20°C

## Typical Physical Properties

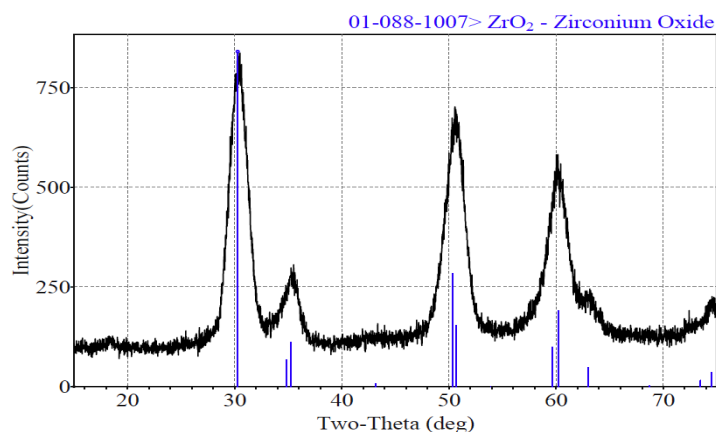
### UV-Vis Spectrum

A typical UV-Vis spectrum of PixClear™ shows low absorbance and scattering in the suspension through a 1 cm path length even at 50 wt% loading in a solvent.



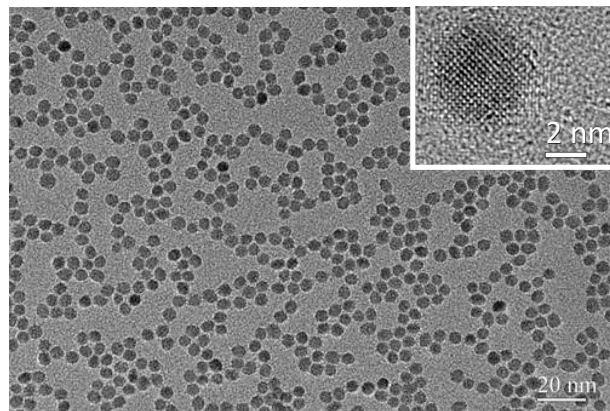
### XRD Pattern

A typical XRD pattern shows highly crystalline particles.



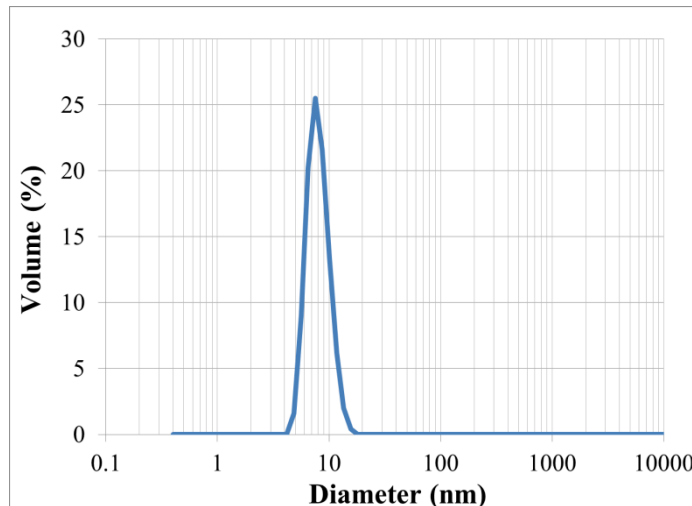
### Particle Size

A typical TEM image of PixClear™ shows spherical nanocrystals with 5 nm size and narrow size distribution.



### Particle Size Distribution

The dispersions are aggregate free with 99.99% (by volume) of the zirconia contained in nanocrystals with a diameter < 30 nm as measured by Dynamic Light Scattering (DLS)



### Viscosity

The viscosity of 50 % dispersion in PGMEA does not significantly change with temperature.

