1. IDENTIFICATION OF THE SUBSTANCE AND THE COMPANY

Products governed by this MSDS: PCPM-##-BPA, PCPA-##-BPA, PCPB-##-BPA, PCPG-##-BPA, PCPQ-##-BPA, PCPR-##-BPA, PC15-##-BPA, PC16-##-BPA, PC17-##-BPA, PCOPR-##-BPA, PCOPM-##-BPA. Where “##” is any numeric combination.

Manufacturer: Pixelligent Technologies, LLC
6411 Beckley St,
Baltimore, MD 21224
Phone: (443) 529-8310
Fax: (410) 631-5161
msds@pixelligent.com

Emergency Phone Number:
Chemtrec Domestic North America: 800-424-9300
Chemtrec International: 703-527-3887

2. HAZARD IDENTIFICATION

GHS Classification
Reproductive toxicity (Category 1)
Eye damage/irritation (Category 1)
Flammable Liquid (Category 3)
Skin irritation (Category 2)
Specific target organ toxicity - single exposure (Category 3)
Hazardous to the aquatic environment - short term (acute) hazard (Category 3)

GHS Label elements
Precautionary pictograms:

Signal word: Danger

Hazard statements:
H226 Flammable liquid and vapour
H315 Causes skin irritation
H318 Causes serious eye damage
H335 May cause respiratory irritation
H360 May damage fertility or the unborn child
H402 Harmful to aquatic life

Precautionary statements:
Prevention:
P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P233 Keep container tightly closed.
P240 Ground/bond container and receiving equipment.
P241 Use explosion-proof electrical/ventilating/lighting/.../equipment.
P242 Use only non-sparking tools.
P243 Take precautionary measures against static discharge.
P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
P264 Wash... thoroughly after handling.
P271 Use only outdoors or in a well-ventilated area.
P272 Contaminated work clothing should not be allowed out of the workplace.
P273 Avoid release to the environment.
P280  Wear protective gloves/protective clothing/eye protection/face protection

Response:
- P303 + P361 + P353  IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
- P304 + P340  IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
- P305 + P351 + P338  IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P308 + P313  IF exposed or concerned: Get medical advice/attention.
- P310  Immediately call a POISON CENTER or doctor/physician.
- P312  Call a POISON CENTER or doctor/physician if you feel unwell.
- P302 + P352  IF ON SKIN: Wash with plenty of soap and water.
- P321  Specific treatment (see … on this label).
- P333 + P313  IF skin irritation or rash occurs: Get medical advice/attention.
- P362 + P364  Take off contaminated clothing and wash before reuse.
- P378  Use … for extinction.
- P403 + P235  Store in a well-ventilated place. Keep cool.

Storage:
- P405  Store locked up.

Disposal:
- P501  Dispose of contents/container to ...

### 3. COMPOSITION/INFORMATION OF INGREDIENTS

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS#</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-(1-Methoxy)propyl acetate (Propylene glycol monomethyl ether acetate, PGMEA)</td>
<td>108-65-6</td>
<td>30-50</td>
</tr>
<tr>
<td>Zirconium dioxide (in nanocrystal form)</td>
<td>1314-23-4</td>
<td>25-45</td>
</tr>
<tr>
<td>(1-methylethylidene)bis[4,1-phenyleneoxy(2-hydroxy-3,1-propanediyl)] bismethacrylate</td>
<td>1565-94-2</td>
<td>2-45</td>
</tr>
<tr>
<td>Capping agent</td>
<td>Trade Secret</td>
<td>4-10</td>
</tr>
<tr>
<td>Ebecryl P-115</td>
<td>NA</td>
<td>0.1-3</td>
</tr>
<tr>
<td>Mequinol</td>
<td>150-76-5</td>
<td>0.5-2.5</td>
</tr>
<tr>
<td>Hydroquinone</td>
<td>123-31-9</td>
<td>0.1-0.5</td>
</tr>
</tbody>
</table>

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard found at 29 CFR 1910.1200. Exact concentrations are being withheld due to trade secrets and due to variability of concentrations covering the range of products indicated above.

### 4. FIRST AID MEASURES

Consult a physician. Show this MSDS to the doctor.

**Eye**
Immediately flush the contaminated eye(s) with lukewarm, gently flowing water for 15 minutes, while holding the eyelid(s) open. Obtain medical advice.

**Skin**
Remove contaminated clothing, shoes, and leather goods. Quickly and gently, blot or brush away excess chemical. Wash gently and thoroughly with lukewarm gently flowing water and non-abrasive soap for 15 minutes. If irritation persists, repeat flushing. Obtain medical advice. Completely decontaminate clothing, shoes and leather goods before reuse or discard.

**Inhalation**
Move person to fresh air. Give artificial respiration if needed. If breathing is difficult, qualified personnel should administer oxygen. Get immediate medical attention.

**Ingestion**
Do not induce vomiting unless directed to do so by medical personnel. Get immediate medical attention.

## 5. FIRE-FIGHTING MEASURES

**Extinguishing Media**
Use water fog or spray, universal foam, carbon dioxide or dry chemical. General purpose synthetic foams (including AFFF) or protein foams may function, but will be less effective.

**Special Fire Fighting Procedures**
Wear an approved, positive pressure, self-contained breathing apparatus and full protective clothing. Cool fire exposed containers with water.

**Unusual Fire Hazards**
Vapors are heavier than air and may travel along surfaces to remote ignition sources and flash back. As with any ether, 2-(1-Methoxy)propyl acetate (PGMEA) may form highly reactive peroxides upon contact with air.

**Hazardous Decomposition Products**
Oxides of carbon

## 6. ACCIDENTAL RELEASE MEASURES

Remove all ignition sources. Vapor explosion hazard. Wear appropriate protective clothing to prevent eye and skin contact. Ventilate area. Keep out of sewers. Isolate area and keep unnecessary and unprotected personnel from entering the area. Cover with an inert absorbent material and collect into an appropriate container for disposal. Report spills and releases as required to appropriate authorities. If dried, use approved PPE including respiratory protection and ventilation in the presence of solid

## 7. HANDLING AND STORAGE

**Handling**
Avoid breathing vapors, aerosols and mists. Use with adequate ventilation. Avoid contact with the eyes, skin and clothing. Keep product away from heat, sparks, flames and all other sources of ignition. Vapors are heavier than air and may travel long distances and accumulate in low lying areas. Ignition and/or flashback can occur. Electrically ground and bond all equipment. Use of non-sparking or explosion-proof equipment may be necessary. Empty containers can contain vapors. Do not cut, drill, grind, weld, or perform similar operations on or near empty containers. This product is a poor conductor of electricity and can become electrostatically charge, even in bonded or grounded equipment. Operations that can promote accumulation of static charges include but are not limited to mixing, filtering, pumping at high flow rates, splash filing, creating mists or sprays, container cleaning, sampling, gauging, etc. If dried, use approved PPE including respiratory protection and ventilation in the presence of solid

**Storage**
Store in a cool, dry, well-ventilated location away from incompatible materials. Keep containers closed when not in use. Minimize sources of ignition. Do not store in aluminum, copper, galvanized iron or steel. Light sensitive

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

<table>
<thead>
<tr>
<th>Component</th>
<th>Exposure Limits</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-(1-Methoxy)propyl acetate (PGMEA)</td>
<td>50 ppm TWA (WEEL)</td>
</tr>
<tr>
<td>Zirconium compounds</td>
<td>5 mg/m³ TWA (OSHA)</td>
</tr>
<tr>
<td>(1-methylethylidene)bis[4,1-phenyleneoxy(2-hydroxy-3,1-propanediyl)] bismethacrylate</td>
<td>None Established</td>
</tr>
<tr>
<td>Capping agent (Trade Secret)</td>
<td>None Established</td>
</tr>
<tr>
<td>Ebecryl P-115</td>
<td>None Established</td>
</tr>
</tbody>
</table>
Respiratory Protection
If needed, an approved respirator with organic vapor/P100/N100 cartridges may be used. For higher exposures, a supplied air respirator may be required. Respirator selection and use should be based on contaminant type, form and concentration. Follow applicable regulations and good Industrial Hygiene practice. Use with adequate general or local exhaust ventilation to maintain exposure levels below the occupational exposure limits.

Skin Protection
Impervious gloves are recommended. Preferred materials include butyl rubber, polyethylene, chlorinated polyethylene or ethylvinyl alcohol laminate. Consult with glove supplier.

Eye Protection
Chemical safety goggles recommended.

Other Protective Equipment
Impervious clothing is required to prevent skin contact and contamination of personal clothing. If dried, use approved PPE including respiratory protection and ventilation in the presence of solid.

9. PHYSICAL AND CHEMICAL PROPERTIES

Properties shown are for 2-(1-Methoxy)propyl acetate.

Appearance and Odor: Liquid with a sweet odor.

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>pH</td>
<td>Not available</td>
</tr>
<tr>
<td>Boiling Point:</td>
<td>145-146 °C</td>
</tr>
<tr>
<td>Vapor Pressure:</td>
<td>3.7 mmHg @ 20 °C</td>
</tr>
<tr>
<td>Vapor Density:</td>
<td>4.6 (Air = 1)</td>
</tr>
<tr>
<td>Flash Point:</td>
<td>46 °C (115 °F)</td>
</tr>
<tr>
<td>Flammable Limits:</td>
<td>7.0 vol%</td>
</tr>
<tr>
<td>Specific Gravity:</td>
<td>0.97 g/cm³</td>
</tr>
<tr>
<td>Melting Point:</td>
<td>Not available</td>
</tr>
<tr>
<td>Water Solubility:</td>
<td>Partially soluble</td>
</tr>
<tr>
<td>Evaporation Rate:</td>
<td>Not available</td>
</tr>
<tr>
<td>Flammable Limits: LEL:</td>
<td>1.5 vol%</td>
</tr>
</tbody>
</table>

10. STABILITY AND REACTIVITY

Incompatible materials
Strong oxidizing agents, strong acids, strong alkalis, reducing agents.

Conditions to avoid
Keep away from heat, sparks, flames and other sources of ignition.

Hazardous Decomposition Products
Combustion will produce oxides of carbon and unknown materials.

11. TOXICOLOGICAL INFORMATION

Health Hazards:
Eye: Causes eye irritation.
Skin: May be harmful if absorbed through skin. Causes skin irritation.
Inhalation: May be harmful if inhaled. Causes respiratory tract irritation.
Ingestion: May be harmful if swallowed.
Aspiration: no data available.

Repeated/Chronic Exposure: no data available.

Specific target organ toxicity: no data available.
Carcinogenicity:
OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

No toxicological data available for product

PGMEA Toxicity Data

Oral  LD50 – rat: 8,532 mg/kg
Dermal LD50 – rabbit: >5,000 mg/kg

12. ECOLOGICAL INFORMATION

No data available for product

13. DISPOSAL INFORMATION

Dispose of by incineration.
Any leftover product is to be disposed of by incineration. Disposal in accordance with all local, state and federal regulations (40CFR260-268). Contaminated packaging is to be triple rinsed with appropriate organic solvent/monomer prior to being disposed of. The contaminated rinse solvent/monomer is to be treated as hazardous waste and must be disposed of by incineration. No other disposal method is acceptable.

14. TRANSPORT INFORMATION

| DOT Shipping Name: | Esters, n.o.s (2-methoxy-1-methylethyl acetate) |
| DOT Hazard Class:  | 3, PG III                                      |
| UN Number:         | UN3272                                        |
| Hazardous Substance: | none                                           |
| Reportable Quantity: | none                                        |

| IATA Shipping Name: | Esters, n.o.s (2-methoxy-1-methylethyl acetate) |
| IATA Hazard Class:  | 3, PG III                                      |
| UN Number:          | UN3272                                        |

15. REGULATORY INFORMATION

All components of this product are included on the TSCA Inventory or are not required to be listed.

16. OTHER INFORMATION

SDS Date of Preparation: 11/18/16

Glossary:
IARC = International Agency for Research of Cancer
NTP = National Toxicology Program
OSHA = Occupational Safety and Health Act
TSCA = Toxic substances Control Act

To the best of our knowledge, the information contained herein is accurate. However, neither Pixelligent Technologies nor any of its subsidiaries assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of the suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although, certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.